



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2171
Job Sheet 174741



Part No: D2171

Job Qty: 10 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP REV:A 11.04.26 now made in house DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/28/18	0.00	0.00	Start Up Waterjet		SL 18/03/23
100	Waterjet	10 pcs		3/28/18	0.00	0.37	Waterjet1		SL 18/03/23
120	QC	10 pcs		3/28/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs		3/29/18	0.03	0.52	Brake NC 1		9-88
140	QC	10 pcs		3/29/18	0.00	0.00	QC5		9-88
150	Packaging	10 pcs		3/29/18	0.00	0.00	Packaging3	57542	APR 12 2018
160	QC21-SA	10 Ea		3/29/18	0.00	0.00	QC21		21 APR 02 2018

Part Op 100 - 1-Cut as per Dwg

Descriptions: 130 - 1- remove press and machine marking as necessary

140 - INSPECT AS PER TEMPLATE

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.2580 sf (.0258 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	250	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257Inches + 0.006 - 0.001	0.263 0.256	0,258	Diameter
2	Clamp	0.750Inches ± 0.030	0.780 0.720	0,75	
3	Clamp	0.400Inches ± 0.030	0.430 0.370	0,399	
4	Clamp	4.968Inches ± 0.010	4.978 4.958	4,966	
5	Clamp	4.158Inches ± 0.010	4.168 4.148	4,154	



Container No: S054468



Part: D2171

Job No: 174741

Serial No/Batch: S054468

Revision:

Inspector:

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Date: 03/23/18